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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/732,965	12/11/2003	Thomas Gregory Triebes	18,502	9226
	7590 01/09/200 LARK WORLDWIDE		EXAM	INER
401 NORTH L	NORTH LAKE STREET STAICOVICI, STEFAN			CI, STEFAN
NEENAH, WI	34930		ART UNIT	PAPER NUMBER
			1732	
			NOTIFICATION DATE	DELIVERY MODE
			01/09/2007	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

Kimberly-Clark.Docket@kcc.com catherine.wolf@kcc.com

	Application No.	Applicant(s)
	10/732,965	TRIEBES ET AL.
Notice of Abandonment	Examiner	Art Unit
	States Staissuisi	1720
The MAILING DATE of this communication	Stefan Staicovici	1732
The MAILING DATE of this communication	appears on the cover sheet with the (correspondence address
This application is abandoned in view of:		
Applicant's failure to timely file a proper reply to the O (a) □ A reply was received on (with a Certificate period for reply (including a total extension of time)	of Mailing or Transmission dated), which is after the expiration of the
(b) A proposed reply was received on, but it do	es not constitute a proper reply under 3	37 CFR 1.113 (a) to the final rejection.
(A proper reply under 37 CFR 1.113 to a final reject application in condition for allowance; (2) a timely Continued Examination (RCE) in compliance with	filed Notice of Appeal (with appeal fee);	mendment which places the or (3) a timely filed Request for
(c) A reply was received on but it does not con final rejection. See 37 CFR 1.85(a) and 1.111. (S	stitute a proper reply, or a bona fide atto ee explanation in box 7 below).	empt at a proper reply, to the non-
(d) 🛭 No reply has been received.		
2. Applicant's failure to timely pay the required issue fee from the mailing date of the Notice of Allowance (PTC (a) The issue fee and publication fee, if applicable,	L-85).	•
), which is after the expiration of the statutor Allowance (PTOL-85).	y period for payment of the issue fee (a	nd publication fee) set in the Notice of
(b) The submitted fee of \$ is insufficient. A bala		
The issue fee required by 37 CFR 1.18 is \$	The publication fee, if required by 37	CFR 1.18(d), is \$
(c) ☐ The issue fee and publication fee, if applicable, ha	s not been received.	
3. Applicant's failure to timely file corrected drawings as r Allowability (PTO-37).	required by, and within the three-month	period set in, the Notice of
(a) ☐ Proposed corrected drawings were received on after the expiration of the period for reply.	(with a Certificate of Mailing or Trai	nsmission dated), which is
(b) No corrected drawings have been received.		
The letter of express abandonment which is signed by the applicants.	the attorney or agent of record, the ass	signee of the entire interest, or all of
5. The letter of express abandonment which is signed by 1.34(a)) upon the filing of a continuing application.	an attorney or agent (acting in a repres	sentative capacity under 37 CFR
6. The decision by the Board of Patent Appeals and Integrate of the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and there are no allowed on the decision has expired and th	rference rendered on and becaus claims.	se the period for seeking court review
7. The reason(s) below:		•
Mr. Vincent Kung confirmed during a telephonic 6/22/2006 has not been filed because the Final F Rejection has been provided.	Rejection has not been received. Ac	cordingly, a copy of the Final
	S	TEFAN STAICOVICI, PHD 1/3/27 PRIMARY EXAMINER ALL 1732
Petitions to revive under 37 CFR 1.137(a) or (b), or requests to with minimize any negative effects on patent term. U.S. Patent and Trademark Office	ndraw the holding of abandonment under 37	CFR 1.181, should be promptly filed to
	ce of Abandonment	Part of Paper No. 20070103

Application No. 10/732,965	Applicant(s) TRIEBES ET AL.
10/732,965	TRIEBES ET AL.
Examiner	Art Unit
Stefan Stalcovici	1732
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DETAILED ACTION

Response to Amendment

1. Applicants' amendment filed April 13, 2006 has been entered. Claims 23-38 are pending in the instant application.

Claim Rejections - 35 USC § 112

2. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

3. Claims 23-38 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter that was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention.

In claims 23 and 31, the newly added limitation of "creating in situ an interconnected, self-supporting, elastic nonwoven web" does not appear to have support in the original disclosure. Although the original disclosure does have support for a non-woven web, the original disclosure does not appear to have support for "creating in situ an interconnected, self-supporting, elastic nonwoven web." Further, in claim 31, the newly added limitation of "without a separate adhesive" does not appear to have support in the original disclosure.

Claims 24-30 and 32-38 are rejected as dependent claims.

4. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

5. Claims 23-30 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 23, it is unclear what Applicants are claiming because although option (c) claims a combination of options (a) and (b), (b) merely represents a reversal of the processing steps of (a). As such, the combination presented by option (c) recites the same limitations as options (a) or (b). Further clarification is required. Claims 24-30 are rejected as dependent claims.

Claim Rejections - 35 USC § 103

- 6. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 7. Claims 23-38 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wise (US Patent No. 4,755,158) in view of Close et al. (US Patent No. 6,811,638 B2) and in further view of Barnett et al. (US Patent No. 4,536,890).

Wise ('158) teaches the basic claimed process for making a fiber reinforced elastomeric article including, providing a mold, dipping said mold into a coagulant bath that provides a tacky surface onto said mold, spraying a plurality of chopped fibers onto pre-selected areas that stick to

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said coagulant (creating in situ), dipping said mold into a latex bath at least twice, thereby embedding said fibers in the latex material and, drying said latex material to form said elastomeric article (see col. 3, lines 14-48). It is submitted that sprayed fiber that is collected on a surface forms an interconnected, self-supporting non-woven web because although the fibers are not oriented in any predetermined direction, the fibers form points of contact upon impact with the collecting surface (mold). Further, it is submitted that the non-woven flock web of Wise ('158) forms an elastic web because flock is a material that has elastic properties and also because a non-woven web is elastic in that it returns to its original shape if deformed below a predetermined level.

Regarding claims 23 and 31, although Wise ('158) teaches spraying a flock fibrous material. Wise ('158) does not specifically teach spraying a thermoplastic fibrous material. Barnett et al. ('890) teach that in making a glove, flock material includes natural fibers, i.e. cotton, synthetic fibers, i.e., polyester (thermoplastic) or a combination of both natural and synthetic fibers (col. 2, lines 47-53). Close et al. ('638) teach that melt-blow fibers are formed by extruding a thermoplastic material through a plurality of capillaries into a high velocity hot gas to form filaments and depositing said filaments onto a collecting surface (mold surface) (see col. 2, lines 37-48). It is submitted that said melt-blown fibers are tacky when being deposited because of the applied heat that softens said thermoplastic material. Hence, it is submitted that said melt-blown thermoplastic fibers form an interconnecting, self-supporting, elastic non-woven web. Therefore, it would have been obvious for one of ordinary skill to spray melt-blown fibers as taught by Close et al. ('638) in the process of Wise ('158) because of known advantages that

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melt-blown fibers provide such as versatile characteristics and ease of operation and also because, Barnett et al. ('890) specifically teach that natural and synthetic fiber flock material are equivalent alternatives in making a glove, whereas Wise ('158) teaches spraying a plurality of flock or chopped fibers, hence suggesting the tacky, melt-blown fibers of Close et al. ('638) and the thermoplastic flock fibers of Barnett et al. ('890).

In regard to claim 24, Barnett et al. ('890) teach that in making a glove, flock material includes natural fibers, i.e. cotton, synthetic fibers, i.e., polyester (thermoplastic) or a combination of both natural and synthetic fibers (col. 2, lines 47-53). Therefore, it would have been obvious for one of ordinary skill to spray melt-blown fibers as taught by Close et al. ('638) in the process of Wise ('158) because of known advantages that melt-blown fibers provide such as versatile characteristics and ease of operation and also because, Barnett et al. ('890) specifically teach that natural and synthetic fiber flock material are equivalent alternatives in making a glove, whereas Wise ('158) teaches spraying a plurality of flock or chopped fibers in making a glove, hence suggesting the tacky, melt-blown fibers of Close et al. ('638) and the thermoplastic flock fibers of Barnett et al. ('890).

Specifically regarding claims 25-26 and 34-35, although Wise ('158) teaches spraying a plurality of flock or chopped fibers, Wise ('158) does not teach spraying a second type of fibers such as wood pulp fibers or solid staple fibers. Close *et al.* ('638) teach providing a first stream of melt-blown fibers and a second stream of pulp fibers or solid staple fibers, combining said first and second streams and directing said combined stream to a mold surface (see col. 12, lines 25-40 and col. 20, lines 35-47). Therefore, it would have been obvious for one of ordinary skill

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in the art to provide a first stream of melt-blown fibers and a second stream of pulp fibers or solid staple fibers as taught by Close et al. ('638) in the process of Wise ('158) in view of Barnett et al. ('890) because Close et al. ('638) teach that wood pulp fibers or solid staple fibers provide for improved properties by tailoring properties to given applications, hence providing for a more versatile product and also because, Wise ('158) teaches spraying a plurality of flock or chopped fibers, hence suggesting the fibers of Close et al. ('638).

Regarding claims 27-28 and 32-33, Wise ('158) teaches spraying said fibers after dipping said mold in a coagulant to form a first fibrous layer, dipping said mold into said latex bath after said first spraying of said fibers, dipping said mold into a latex bath at least twice, spraying with fibers to form a second layer and drying said latex to form said elastomeric article (see col. 3, lines 14-48).

In regard to claim 29, Wise ('158) teaches spraying a plurality of chopped fibers onto pre-selected areas of a coagulant coated mold. It is submitted that spraying occurs in a random direction due to the turbulent nature of the spraying process.

Specifically regarding claim 30, Close et al. ('638) teach that melt-blow fibers are formed by extruding a thermoplastic material through a plurality of capillaries into a high velocity hot gas to form filaments and depositing said filaments onto a collecting surface (mold surface) (see col. 2, lines 37-48). It is submitted that said melt-blown fibers are tacky when being deposited because of the applied heat that softens said thermoplastic material. Hence, it is submitted that said melt-blown thermoplastic fibers form an interconnecting, self-supporting, elastic non-woven web. Therefore, it would have been obvious for one of ordinary skill to spray melt-blown fibers

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as taught by Close et al. ('638) in the process of Wise ('158) because of known advantages that melt-blown fibers provide such as versatile characteristics and ease of operation and also because, Barnett et al. ('890) specifically teach that natural and synthetic fiber flock material are equivalent alternatives in making a glove, whereas Wise ('158) teaches spraying a plurality of flock or chopped fibers, hence suggesting the tacky, melt-blown fibers of Close et al. ('638) and the thermoplastic flock fibers of Barnett et al. ('890).

Regarding claim 36, Wise ('158) teaches a natural rubber latex material (col. 3, lines 29-31).

In regard to claim 37, Close et al. ('638) teach melt-blow fibers that are formed by extruding a thermoplastic material through a plurality of capillaries into a high velocity hot gas to form filaments and depositing said filaments onto a collecting surface (mold surface) (see col. 2, lines 37-48). It is submitted that said melt-blown fibers form continuous strands. Therefore, it would have been obvious for one of ordinary skill to spray melt-blown fibers (continuous strands) as taught by Close et al. ('638) in the process of Wise ('158) because of known advantages that melt-blown fibers provide such as versatile characteristics and ease of operation and also because, Barnett et al. ('890) specifically teach that natural and synthetic fiber flock material are equivalent alternatives in making a glove, whereas Wise ('158) teaches spraying a plurality of flock or chopped fibers, hence suggesting the tacky, melt-blown fibers of Close et al. ('638) and the thermoplastic flock fibers of Barnett et al. ('890).

Specifically regarding claim 38, Wise ('158) teaches a fiber-reinforced glove (see Abstract).

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Response to Arguments

- 8. Applicants' remarks filed April 13, 2006 have been considered. However, Applicants' arguments are drawn newly presented claim limitations not previously presented that have been rejected in this Office Action as set forth above.
- 9. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Conclusion

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Stefan Staicovici, Ph.D. whose telephone number is (571) 272-1208. The examiner can normally be reached on Monday-Friday 9:30 AM to 6:00 PM.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Christina Johnson, can be reached on (571) 272-1176. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Stefan Staicovici, PhD

appan Saicarrai **Primary Examiner**

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June 16, 2006